

**Basic Rules for Size of Abrasives to use:**

- \*Larger the abrasives, the rougher the finish
- \*Larger the abrasives, the greater impact
- \*Smaller the abrasives, the smoother the finish
- \*Smaller the abrasives, the greater the coverage
- \*Small abrasive, the longer life
- \*Harder the abrasives, the greater depth of stresses
- \*Grit is more aggressive than shot
- \*Grit breaks down faster than shot
- \*Grit leaves a rougher finish than shot

Not sure what size or product to use let the Peerless staff assist you in determining the right size and product for your application.

Peerless Metal Powders offers FREE test blasting on your parts, please contact us.